









	PRODUCT NUMBER		POS	DIM "A"	DIM "C"	DIM "D"	DIM "E"
	10118744-TCWXY09LF		9	.366 [9.30]	.157 [4.00]	.118 [3.00]	.1990 [5.055]
		-TCWXY11LF	11	.406 [10.30]	.197 [5.00]	.157 [4.00]	.2380 [6.045]
		-TCWXY15LF	15	.484 [12.30]	.276 [7.00]	.236 [6.00]	.3170 [8.052]
А		-TCWXY21LF	21	.602 [15.30]	.394 [10.00]	.354 [9.00]	.4350 [11.049]
		-TCWXY25LF	25	.681 [17.30]	.472 [12.00]	.433 [11.00]	.5140 [13.056]
		-TCWXY31LF	31	.800 [20.30]	.591 [15.00]	.551 [14.00]	.6320 [16.053]
		-TCWXY41LF	41	.996 [25.30]	.787 [20.00]	.748 [19.00]	.8290 [21.057]
		-TCWXY51LF	51	1.193 [30.30]	.984 [25.00]	.945 [24.00]	1.0260 [26.060]
		, -TCWXY69LF	69	1.547 [39.30]	1.339 [34.00]	1.299 [33.00]	1.3800 [35.052]

213 r

2

3

11

1

В

٢

Ē

Copyright

D

form: A3

## NOTES:

1. MATERIALS:

RECEPTACLE HOUSING - LCP, UL-94V-0. COLOR: NATURAL.

5

RECEPTACLE TERMINALS – COPPER ALLOY, PLATED WITH GOLD OR GXT IN CONTACT AREA AND 1004"/2.54 $_{\rm VI}$  Sn ON SOLDER LEGS WITH AN OVERALL 500"/1.27 $_{\rm U}$  Ni UNDERPLATE.

PLUG HOUSING - LCP, UL-94V-0. COLOR: NATURAL.

PLUG TERMINALS – COPPER ALLOY, PLATED WITH GOLD OR GXT IN CONTACT AREA AND 1000"/2.54u Sn ON SOLDER LEGS WITH AN OVERALL 500"/1.27u Ni UNDERPLATE. RETENTION DEVICE – BRASS, PLATED WITH 1000"/2.54u SN OVER NICKEL.

- 2. REFERENCE GS-12-0977 FOR PRODUCT PERFORMANCE AND ENVIRONMENTAL RESISTANCE DATA.
- 3. SEE TA-774 FOR FURTHER DESCRIPTION OF HOW THIS DIMENSION IS APPLIED.
- 4. RECOMMENDED SOLDER PASTE THICKNESS IS .006 TO .008 INCHES THICK.
- THE TOE HEIGHT OF THE SOLDER TAIL SHALL BE MEASURED FROM THE LOWEST POINT OF THE .004 CO-PLANARITY GRAVITY PLANE. THIS MEASUREMENT IS NOT TO EXCEED A WINDOW OF .000 TO .007 INCHES.
- 6. THREE SLOTS MAY BE LOCATED AT EITHER END OF HOUSING.
- 7. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 30 SECONDS IN A CONVECTION INFRA RED OR VAPOR PHASE REFLOW OVEN. SEE APPLICATION/PROCEDURES IF THEY ARE AVAILABLE
- 8. PRODUCT WITH "LF" AT THE END MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.

/tolerance ISO 406 ISO 1101 mat'l. code surface projection product family \_CONAN® ISO 1302 V  $\Theta \triangleleft$ ltr | ecn no | dr | date title tolerances unless otherwise specified CONAN<sup>®</sup>CONNECTOR .XX±.01/.X±0.3 С INCH/MM angles linear .XXX±.005/.XX±0.13 ASSEMBLY 0\*±2\* .XXXX±.0020/.XXX±0.051 scale 5:1 sheet 6 of 7 size J.ZHOU dwg no dr 2011-07-20 engr J.ZHOU 2011-07-20 C 10118744 Аз chr J.ZHOU 2011-07-20 Product Customer Drawing appd R.BIAN 2011-07-20 type sheet revision n sheet index 4 PDS: Rev :C **STATUS:Released** Printed: Mar 08, 2013

C

Α

В

