KNOB DATE: 7/3/96 DR. BY HD PART NAME: SCALE: 1:1 DAVIES MOLDING COMPANY 1400CR P/N THIS DRAWING IS THE PROPERTY OF DAVIES MOLDING COMPANY, IS SUBMITTED SOLELY AS A DESIGN OR ENGINEERING PROJECT. CAROL STREAM, ILLINOIS 60188 WE ACCEPT NO RESPONSIBILITY WHATSOEVER FOR THE PRACTICAL APPLICATION OF THE PIECES MADE TO THIS DESIGN 1400 - 37BASE PART SCALE 2:1 SET SCREW 10328 KNURLS, EQUALLY SPACE, 6° APART. ø0.69 Ø0.66 Ø0.63 SECTION A-A **--** 0.50 **--KNURLS** USE #28 DRILL (0.140), #8-32 TAP, $\#8-32 \times 3/16 \text{ LG. CUP POINTED},$ R0.06 "SLOTTED TYPE, SET SCREW 10328. - 0.03 0.38 0.41 0.34 0.19 0.09 -**-** 0.84 **-**Ø0.258/0.252 MOLDED HOLE → 180° R0.25 DO NOT SCALE TOLERANCES: MATERIAL: #2300-13 PLENCO PHENOLIC (R23) DRAWING UNLESS OTHERWISE SPECIFIED COLOR: RED DECIMALS: X.XXX ± .005 MM: $X.XX \pm 0.15MM$ ADDED BASE PART X.XX ± .015 $X.X \pm 0.4MM$ JAM 6/18/14

FRACTIONS \pm 1/64

ANG. ± 1°

CHANGES