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1281 (7/63)

APPLICATOR PARTS LIST

TYPE

SIDWISE

PIN & SOC.
TYPE III+

**AMP INCORPORATED
HARRISBURG, PENNA.**

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA			TERMINALS	
1	WIRE CRIMPER 1-456405-7	1	600599	42	Bracket-Hinge	1	801185	TO APPLY TERMINAL			.062	
2	INS. CRIMPER	1	473697-6	43	Pin-Hinge	1	5-21030-4	.0015			66098	
3	ANVIL	1	565063-5	44	Block-Stop	1	801236	WIRE SIZE	CRIMP HEIGHT	Common	66100	
4	ANVIL SPACER			45	Hold Down	1	811222-1	18	.051		66579	
5	SHEAR BLADE	1	801184	46	Hold Down Holder	1	691006-1	16	.056	.052	66580	
6	REAR SHEAR PLATE Left	1	801183	47	Adj. Block O	1	691007-1	(2) 22 .049				
7	SHEAR BLADE SPACER			48	Shear Depressor	1	387265	CRIMP	SIZE	TYPE	FEED	
8	FRONT SHEAR PLATE			49	Guard Mount	1	811306-1	WIRE	.080	F	.500	
9	REAR ANVIL SPACER PLT.			50	Drag Lift Assy.	1	801602-1	INSUL.	.120	O		
10	FRONT ANVIL SPACER PLT.			51				SLEEVED				
11	TOOL SPACER	1	375548	52	Adj. Scr.	1	811308-2	INSULATION RANGE	WIRE RANGE			
12	CRIMP SPACER	1	375548	53	Spring Pin .062 x .25 Lg.	1	21028-2	.080 - .100	18-16		.056	
13	FRONT STRIP GUIDE			54				EXPLODED VIEW			66196	
14	REAR STRIP GUIDE			55				A-6015-1 A-6015-2			66198	
15	RAM 473699	1	473699	56	Spring-Floating Table	1	1-23846-7	REMARKS:				
16	TOOL HOLDER			57							.010	
17	ADJ. CRIMP MOUNT ASSY	1	465392-6	58							66298	
18	ADJ. BLOCK			59							66299	
19	APPLICATOR MOUNT ASSY. /			60								
20	BASE PLATE Base	1	474552	61								
21	BASE BLOCK Hinge Mt.	1	474549	62								
22	STRIP GUIDE PLATE	1	453309-7	63								
23	ANVIL HOLDER	1	802747-1	64								
24	AUX. ANVIL HOLDER	1	802748-1	65	TEN. ADJ. PLATE	1	374999					
25	STRIPPER	1	691003-1	MISCELLANEOUS								
26	STRIPPER MOUNT	1	337704	66	Air Feed Assy	1	690021-1					
27	RETAINER PLATE			67	Pin Feed Support	1	565063-5					
28	STRIPPER MOUNT BRACKET	1	801190	68	Lubricator Ass'y	1	465184-2					
29	STRIPPER BUSHING	1	389049-1	69	Synthetic Oil	1	22014-1					
30	STOCK DRAG	1	674826-1	70	Reel Spreader Assy	1	453596-1					
31	STOCK DRAG HANDLE			71	Paper Separator	1	694927-1					
32	STOCK DRAG STUD	2	386416	72	AIR FEED ASSY	1	690021-1					
33	STOCK DRAG SPRING 2-23441-4	2	271805	REV.	REVISION RECORD	DATE	BY	ECN				
34	STOCK DRAG ADJ. SCREW			K	0150-0044-03	1-03	CE GB					
35	FEED FINGER HOLDER	1	386942									
36	FEED FINGER	1	386941	D	REV PER ECN	12-7-70	BW IM	L-7723				
37	FEED FINGER TIP	1	801191	E	REV PER ECN	6-4-7	2000 IM	L-8332				
38	FEED FINGER SPACER			F	REV PER ECN	3-20-72	JW IM	L-8721				
39	BASE CASTING	1	570238	FI	ADD TERM. 66485-86	4-23-73	RD IM	L-8680				
40	GUARD 1-457665-1	1	811303-1	G	REV PER ECN	5-6-74	MS IM	R495				
41	Bracket-Guar	1	811304-1	GI	REV PER ECN	11/19/75	MS IM	PR1403				

WIRE SIZE	CRIMP HEIGHT	Common	66100
18	.051		66579
16	.056	.052	66580

CRIMP	SIZE	TYPE	FEED
WIRE	.080	F	.500
INSUL.	.120	O	

INSULATION RANGE	WIRE RANGE	
.080 - .100	18-16	.056

EXPLODED VIEW		
A-6015-1	A-6015-2	66196
		66198

REMARKS:

.010
66298
66299

■ DENOTES WEARING PARTS
RECOMMEND PURCHASE REPLACEMENT

THIS APPLICATOR IS TO BE USED ON
AMP-O-LECTRIC 1-471273-2

AMP-O-LECTRIC AIR FEED ASSY

SERIAL NO.	DATE SHIPPED	DESIGNED
		Ryan March 9/15/67

CUSTOMER NAME AND ADDRESS	CHK'D
	8-5-67 K. J. M. M. M.
	APP'D. 8-4-5-67

APPLICATOR NUMBER	REV.		SHEET
	K	670866-2	2
			1 OF 2

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APPLICATOR PARTS LIST (BOLT, NUT, SCRE /, WASHER etc.)

AMP #30 (3/63)

THIS IS A CONTROLLED DOCUMENT.

NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.	NO.	DESCRIPTION	SIZE	LGTH.	REQ.	PART NO.
101	SCREW, SOC. SET 5/16	1/4-20	1/2	1	21009-6	122	SCREW, SOC. HD. CAP	1/4-20	3/4	1	21001-4
	RAM PIN TO RAM (15)						HOLD DOWN HOLDER (46) TO RAM (15)				
102	SCREW SOC HD. CAP	1/4-20	1 1/4	2	21001-7	123	SCREW, SET	5-40	3/8	1	9-21006-1
	HINGE BRK. (42) TO BASE PLATE (20)					124	NUT, HEX.	5-40	~	1	1-21018-2
103	SCREW, SOC. SET	10-32	1/4	1	5-21006-0		FEED FINGER TIP (37) TO FEED FINGER (36)				
	HINGE PIN (43) TO HINGE BRK. (42)					125	SCREW, SOC. HD. CAP	10-32	1/2	1	3-21000-5
104	SCREW, SOC. HD. CAP	1/4-20	5/8	2	21001-3		FEED FINGER (36) TO FEED FINGER HOLDER (35)				
	STRIPPER MT. BRK. (28) TO BASE PLATE (20)					126	SCREW, SOC. HD. CAP	8-32	1/4	1	2-21000-5
105	SCREW, SET SQ. HD.	1/4-20	2 1/2	1	1-21077-0	127	WASHER, FLAT	8 ID.	~	1	21055-6
106	NUT, HEX.	1/4-20	~	1	1-21018-3		TENSION ADJ. PLATE (65) TO FEED F.H. (35)				
	THRU STRIPPER MT. BRK. (28) TO CONTROL HEIGHT					128	SCREW SOC. HD. CAP	8-32	5/16	1	7-21000-4
107	SCREW, SOC. HD. CAP	1/4-20	5/8	2	21001-3	129	WASHER, FLAT	8 ID.	~	1	21055-6
	STOP BLOCK (44) TO HINGE BLOCK MT. (21)						CRIMPER INSERT (2) TO CRIMPER MT. (17)				
108	SCREW, BUT. HD.	1/4-20	3/8	2	3-21002-2						
	STRIP GUIDE PL. (22) TO HINGE BLOCK MT. (21)										
109	NUT, HEX.	10-32	~	2	21021-4						
	DRAG SPRINGS (33) TO DRAG STUDS (32)										
110	SCREW SOC. HD. CAP	1/4-20	5/8	1	21001-3						
	SHEAR (5) TO HINGE BLOCK MT. (21)										
111	SCREW, SOC. HD. CAP	1/4-20	5/8	2	21001-3						
	ANVIL HOLDER (23) TO BASE PLATE (20)										
112	SCREW, SOC. HD. CAP	1/4-20	5/8	1	21001-3						
	ANVIL (3) TO ANVIL HOLDER (23)										
113	SCREW, SOC. HD. CAP	10-32	3/8	2	3-21000-4						
	AUX. ANVIL HOLDER (24) TO ANVIL HOLDER (23)										
114	SCREW, SOC. HD. CAP	1/4-20	1/2	1	21001-2						
	SHEAR PLATE (6) TO ANVIL HOLDER (23)										
115	SCREW, SOC. HD. CAP	1/4-20	1 1/2	2	21001-8						
	MOUNT TOP TOOLING										
116	SCREW, HEX. HD.	3/8-16	1 1/4	3	3-21015-2						
117	WASHER	3/8 I.D.	~	3	371178						
	BASE PLATE (20) TO BASE CASTING (39)										
118	SCREW, SET	10-32	1/4	1	5-21006-0						
	STRIPPER MT. (26) TO STRIPPER MT. BRK. (28)										
119	SCREW, BUT. HD.	10-32	1/4	1	2-21002-5						
	STRIPPER (25) BUSHING (29) TO STRIPPER MT. (26)										
120	SCREW, SOC. HD. CAP	8-32	1/4	2	2-21000-5						
121	WASHER, FLAT	8 I.D.	~	2	21055-6						
	WEDGE (47) TO HOLD DOWN HOLDER (46)										
	HOLD DOWN (45) TO HOLD DOWN HOLDER (46)										

APPLICATOR ONLY TO INCLUDE

NOTES:

EXP. VIEW
A-6015-1
A-6015-2

0079 CUSTOMER AND ASSEMBLY DRAWING RESTRICTED TO

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REV.	APPLICATOR PART LIST	SHEET
K	670866-2	2 OF 2

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