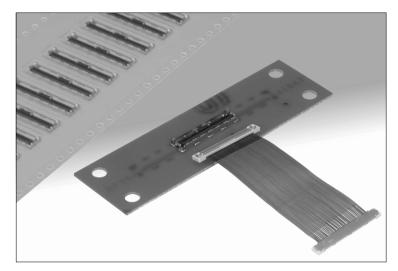
# 0.4 mm Pitch, 1.5 mm Mated Height, Board-to-Fine Coaxial Cable Connectors

DF36 Series



### Features

#### **1. Small mated height and board occupied space** Small pitch (0.4mm) and mated height (1.5mm) allows use

in space-restricted areas. Standard type: mated height 1.5 mm, depth 4.4 mm

Saving space type: mated height 1.5 mm, depth 2.8 mm Plug : Height 1.33 mm, depth 2.8 mm

#### **2. Enhanced shielding and ground connections** Metal covers on the plug and receptacle connect to each other with a reliable multi-point ground contacts, assuring reliable ground connection and EMC protection.

### 3. Reliable lock

Fully mated condition is assured with reliable locks at 4 locations, confirming it with a distinct tactile click.

#### **4. Reliable electrical and mechanical connection** Despite it's small mated height, unique contact configuration assures highly reliable connection, with

configuration assures highly reliable connection, wit effective mating length of 0.4 mm.

### 5. Solder wicking prevention

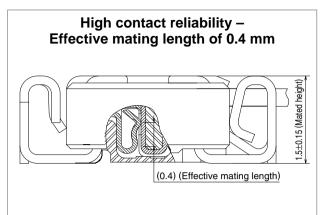
Nickel barriers prevent solder wicking in the critical contact areas.

#### 6. Durable plug construction

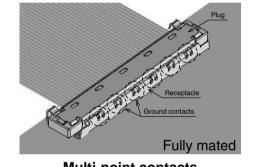
Formed metal shells on the top and side surfaces form a strong and rigid assembly.

### ■Receptacle for conductivity tests

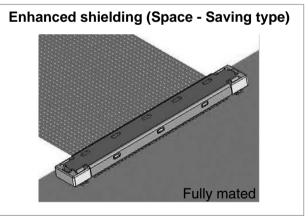
We have a line-up of connectors for inspection, usable for electrical testing of both standard type and space saving type.



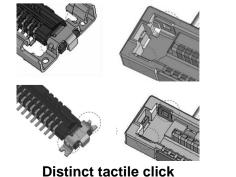
#### Enhanced shielding (standard type)



Multi-point contacts



#### 4-point lock: 2 points at each end



# ■Product Specifications

-						
Ratings	Current rating	0.25A(AWG#42) 0.25A(AWG#44) (Note3) 0.1A(AWG#46) Operating temperature range Operating humidity range			-35 to +85°C (Note 1) 20 to 80%	
	Voltage rating	30 V AC		age temperature range age humidity range	-10 to +60°C (Note 2) 40 to 70% (Note 2)	
Item		Specification		Condi	tions	
1.Insulation resistance	50 MΩ min			100 V DC		
2.Withstanding voltage	No flashover or in	sulation breakdown		100 V AC / one minute		
3.Contact resistance		ax., Ground: 80 mΩ max.		100 mA (DC or 1,000 Hz)		
4.Vibration	No electrical discontinuity of 1 $\mu$ s or longer No damage, cracks or parts dislocation.			Frequency: 10 to 55 Hz, single amplitude of 0.75 mm, 10 cycles in each of the 3 axial directions		
5.Humidity	Contact resistance (Change from initial value) 50 m $\Omega$ max. Insulation resistance: 25 M $\Omega$ min. No damage, cracks or parts dislocation.			. 96 hours at 40 $\pm$ 2°C, and humidity of 90 to 95%		
6.Temperature cycle	Contact resistance (Change from initial value) 50 m $\Omega$ max Insulation resistance: 25 M $\Omega$ min. No damage, cracks or parts dislocation.			c. Temperature: $-55^{\circ}$ C → 5 to $35^{\circ}$ C → $85^{\circ}$ C → 5 to $35^{\circ}$ C Time: 30 min. → 2 to 3 min. → 30 min. → 2 to 3 min. 5 cycles		
7.Durability	Contact resistance (Change from initial value) 50 m $\Omega$ max. No damage, cracks or parts dislocation.		מ max.	<sup>X.</sup> 30 cycles		
8.Resistance to soldering heat	No deformation of components affecting performance.			e. Reflow: At the recommended temperature profile Manual soldering: 350°C for 3 seconds		

Note 1: Includes temperature rise caused by current flow.

Note 2: The term "storage" refers to products stored for a long period prior to mounting and use.

The operating temperature and humidity range covers the non-conducting condition of connectors after board mounting and the temporary storage conditions of transportation, etc.

Note 3: With only the connector portion at an elevated temperature level, the rated current value is set.

Note 4: Information contained in this catalog represents general requirements for this Series. Contact us for the drawings and specifications for a specific part number shown.

### Materials

Item	Part	Material	Finish	Remarks
nem				
Receptacle	Insulator	LCP	Color: Black	UL94V-0
(Standard)	Contacts	Phosphor bronze	Gold plated	
(Standard)	Metal cover	Phosphor bronze	Tin plated	
Plug	Insulator	LCP	Color: Natural (Beige), Black	UL94V-0
(Standard)	Contacts	Phosphor bronze	Gold plated	
(Standard)	Metal shell	Phosphor bronze	Tin plated	
	_			
Item	Part	Material	Finish	Remarks
Receptacle	Insulator	LCP	Color: Black	UL94V-0
(Space-saving)	Contacts	Phosphor bronze	Gold plated	
(Space-saving)	Metal cover	Phosphor bronze	Gold plated	
Plug	Insulator	LCP	Color: Natural (Beige), Black	UL94V-0
(Space-saving)	Contacts	Phosphor bronze	Gold plated	
(Space-Saving)	Metal shell	Phosphor bronze	Gold plated	

Connector		
$\frac{DF}{\bullet}  \frac{36}{\circ}  \frac{A}{\circ}  \frac{J}{\diamond}  -  \frac{*}{\circ}  \frac{S}{\circ}  -$	<u>0.4</u> <u>V</u> (**) ③	
$\frac{DF}{\bullet} \; \frac{36}{\circ} \; \frac{A}{\circ} \; \frac{J}{\circ} - \frac{*}{\circ} \; \frac{P}{\circ} -$	SHL 0	
<ul> <li>Series name : DF</li> <li>Series No. : 36</li> <li>Connector style         <ul> <li>Receptacle/shell</li> <li>A : Standard</li> <li>Blank : Space-saving</li> <li>Plug</li> <li>Blank : Standard</li> </ul> </li> </ul>	<ul> <li>Insulator type         <ul> <li>J : Receptacles for conductivity tests</li> <li>Blank : Standard or space-saving</li> <li>P : Single-row plug</li> </ul> </li> <li>Number of contacts         <ul> <li>Standard : 15 to 50</li> <li>Space-saving : 15 to 25</li> <li>Receptacles for conductivity tests : 15 to 50</li> </ul> </li> </ul>	<ul> <li>Connector style         <ul> <li>S : Single-row receptacle</li> <li>P : Single-row plug</li> </ul> </li> <li>Contact pitch: 0.4 mm</li> <li>Termination type         <ul> <li>V : Straight SMT</li> <li>SD : Fine coaxial cable plug</li> </ul> </li> <li>Packaging         <ul> <li>(51) : Embossed tape packaging</li> <li>Installation item (separate)</li> </ul> </li> </ul>

### ■Combinations

Ordering information

#### Standard use

DF36(A)-\*S-0.4V(\*\*)

+ DF36(A)-\*P-ASSY (DF36-\*P-0.4SD(\*\*) DF36(A)-\*P-SHL

Note: The product specification of the above combination is shown on page 2.

#### Receptacle test

DF36(A)-\*S-0.4V(\*\*)

+ DF36(A)J-\*P-ASSY ·· Note (DF36-\*P-0.4SD(\*\*)) DF36(A)J-\*P-SHL

Note: This harness item is only usable for the receptacle test. For the product specification of the above combination, please contact our sales department.

#### Plug test

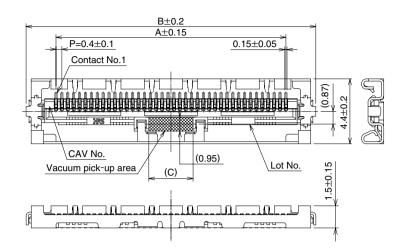
Note: This harness item is only usable for the plug test.

For the product specification of the above combination, please contact our sales department.

\*: ASSY means a harness item.

### ■Receptacles - Standard, with metal cover





				All dimens	sions: mm
Part Number	CL No.	Number of Contacts	А	В	С
DF36A-15S-0.4V(**)	662-4509-5-**	15	9.6	13.66	2.6
DF36A-25S-0.4V(**)	662-4011-4-**	25	9.6	13.66	2.6
DF36A-30S-0.4V(**)	662-4017-0-**	30	11.6	15.66	3.0
DF36A-40S-0.4V(**)	662-4003-6-**	40	15.6	19.66	3.0
DF36A-45S-0.4V(**)	662-4008-0-**	45	17.6	21.66	3.0
DF36A-50S-0.4V(**)	662-4043-0-**	50	17.6	21.66	3.0
	//				

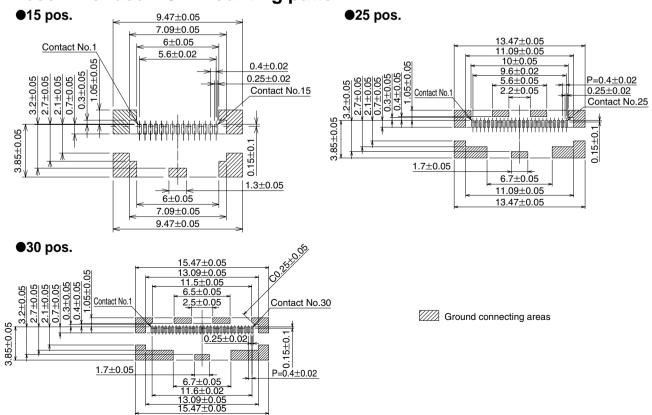
[Specifications number] - \* \*, (\* \*) (51) : Embossed tape packaging (4,000 pieces per reel)

Note 1: Tape and reel packaging (4,000 pieces/reel).

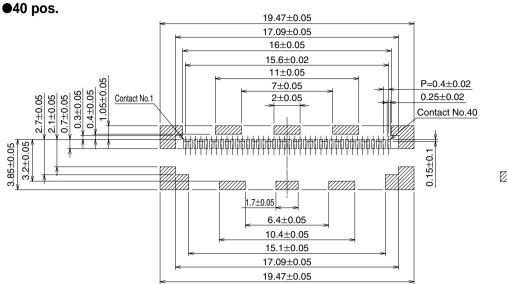
Order by number of reels.

Note 2: The 15 pos. does not have a lot stamp.

# Recommended PCB mounting pattern

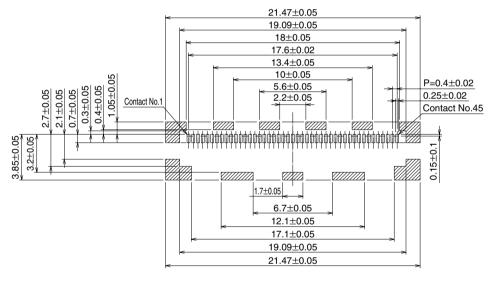


### ■Recommended PCB mounting patterns



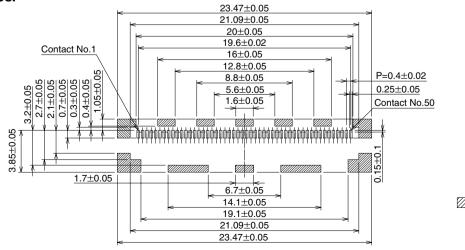
Ground connecting areas

#### •45 pos.



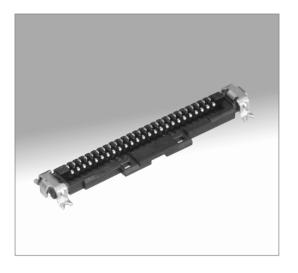
Ground connecting areas

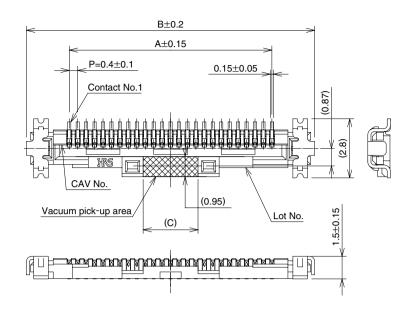
●50 pos.



Ground connecting areas

## ■Receptacles - Space-saving





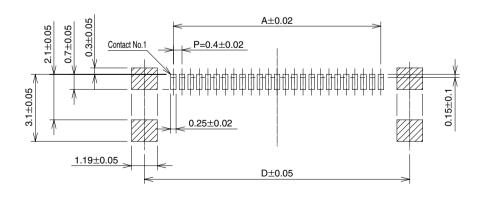
				All	dimensi	ons: mm
Part Number	CL No.	Number of Contacts	А	В	С	D
DF36-15S-0.4V(**)	662-4031-1-**	15	5.6	9.66	2.6	8.28
DF36-20S-0.4V(**)	662-4039-3-**	20	7.6	11.66	2.6	10.28
DF36-25S-0.4V(**)	662-4005-1-**	25	9.6	13.66	2.6	12.28

[Specifications number] - \* \*, (\* \*) (51) : Embossed tape packaging (5,000 pieces per reel)

Note 1: Tape and reel packaging (5,000 pieces/reel).

Order by number of reels.

# Recommended PCB mounting pattern

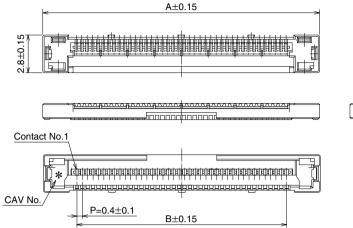


Ground connecting areas

# ■Plug

#### •Separate metal cover required

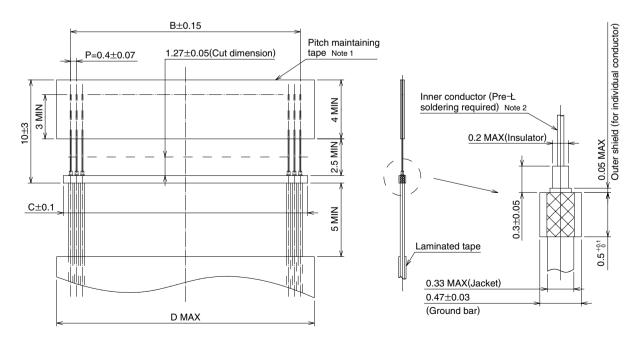




						All	dimensions: mm
Part Number	CL No.	Number of Contacts	А	В	С	D	Packing
DF36-15P-0.4SD(**)	662-4510-4-**	15	10.6	5.6	6.6	7.5	5,000 pcs./reel
DF36-20P-0.4SD(**)	662-4040-2-**	20	12.6	7.6	8.6	9.5	5,000 pcs./reel
DF36-25P-0.4SD(**)	662-4006-4-**	25	14.6	9.6	10.6	11.5	5,000 pcs./reel
DF36-30P-0.4SD(**)	662-4018-3-**	30	16.6	11.6	12.6	13.5	5,000 pcs./reel
DF36-40P-0.4SD(**)	662-4002-3-**	40	20.6	15.6	16.6	17.5	5,000 pcs./reel
DF36-45P-0.4SD(**)	662-4009-2-**	45	22.6	17.6	18.6	19.5	5,000 pcs./reel
DF36-50P-0.4SD(**)	662-4044-3-**	50	24.6	19.6	20.6	21.5	5,000 pcs./reel

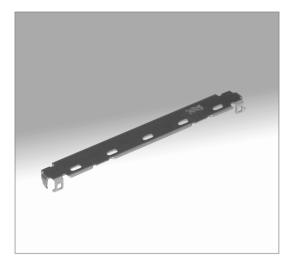
Note 1: Tape and reel packaging(5,000 pieces / reel) order by number of reels. Note 2: The metal cover is required for fine coaxial cable termination.

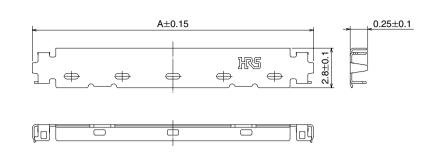
# ■Recommended Fine Coaxial Cable Preparation



Note 1: The pitch maintaining tape can be left in place during the termination process. Use high quality tape. Note 2: Contact Hirose for Termination Procedures.

# ■Metal cover - Required for assembly and termination of the Plug





#### [Standard]

All dimensions: mm

Part Number	Plating	Number of Contacts	А
CL662-4511-7		15	9.92
CL662-4042-8		20	11.92
CL662-4007-7		25	13.92
CL662-4019-6	Tin	30	15.92
CL662-4013-0		40	19.92
CL662-4010-1		45	21.92
CL662-4045-6		50	23.92
	CL662-4511-7 CL662-4042-8 CL662-4007-7 CL662-4019-6 CL662-4013-0 CL662-4010-1	CL662-4511-7           CL662-4042-8           CL662-4007-7           CL662-4019-6           CL662-4013-0           CL662-4010-1	CL662-4511-7         15           CL662-4042-8         20           CL662-4007-7         25           CL662-4019-6         Tin           CL662-4013-0         40           CL662-4010-1         45

Note 1: Tape and reel packaging (10,000 pieces/reel). Order by number of reels.

#### [Space-saving]

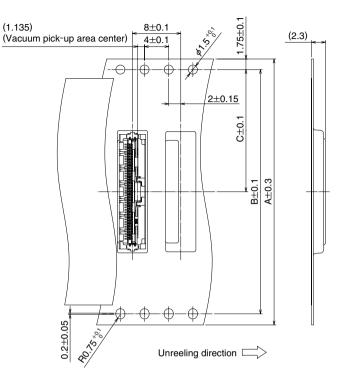
#### All dimensions: mm

Part Number	Part Number	Plating	Number of Contacts	А
DF36-15P-SHL	CL662-4026-1		15	9.92
DF36-20P-SHL	CL662-4041-5	Gold	20	11.92
DF36-25P-SHL	CL662-4012-7		25	13.92

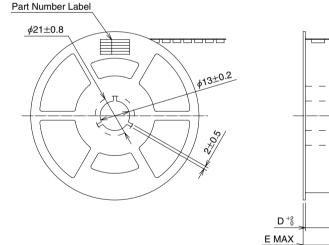
Note 1: Tape and reel packaging (10,000 pieces/reel). Order by number of reels.

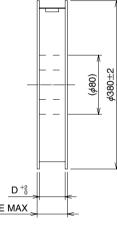
# ■Packaging Specification

#### Embossed Carrier Tape Dimensions – Standard Receptacle



#### Reel Dimensions





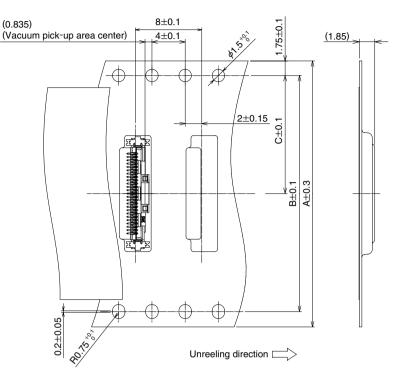
All dimensions: mm

						7 11 0111	
Part Number	CL No.	Number of Contacts	А	В	С	D	E
DF36A-15S-0.4V(51)	662-4509-5-51	15	32	28.4	14.2	32.4	38.4
DF36A-20S-0.4V(51)	662-4037-8-51	20	32	28.4	14.2	32.4	38.4
DF36A-25S-0.4V(51)	662-4011-4-51	25	32	28.4	14.2	32.4	38.4
DF36A-30S-0.4V(51)	662-4017-0-51	30	32	28.4	14.2	32.4	38.4
DF36A-40S-0.4V(51)	662-4003-6-51	40	44	40.4	20.2	44.4	50.4
DF36A-45S-0.4V(51)	662-4008-0-51	45	44	40.4	20.2	44.4	50.4
DF36A-50S-0.4V(51)	662-4043-0-51	50	44	40.4	20.2	44.4	50.4
DF30A-505-0.4V(51)	002-4043-0-51	50	44	40.4	20.2	44.4	50.4

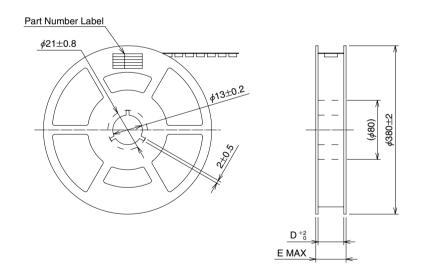
Note 1: Tape and reel packaging (4,000 pieces/reel).

# ■Packaging Specification

#### •Embossed Carrier Tape Dimensions – Space saving Receptacle



#### Reel Dimensions



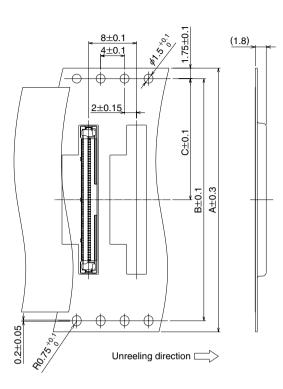
						All dim	ensions: mm
Part Number	CL No.	Number of Contacts	А	В	С	D	E
DF36-15S-0.4V(51)	CL662-4031-1-51	15	32	28.4	14.2	32.4	38.4
DF36-20S-0.4V(51)	CL662-4039-3-51	20	32	28.4	14.2	32.4	38.4
DF36-25S-0.4V(51)	CL662-4005-1-51	25	32	28.4	14.2	32.4	38.4

. ...

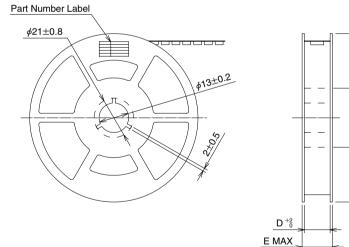
Note 1: Tape and reel packaging (5,000 pieces/reel).

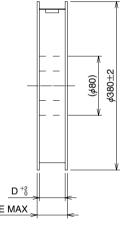
# ■Packaging Specification

●Plug



#### Reel Dimensions





All dimensions: mm

					7 11 01111	
Part Number	CL No.	Number of Contacts	А	В	С	D
DF36-15P-0.4SD(51)	662-4510-4-51	15	32	28.4	14.2	32.4
DF36-20P-0.4SD(51)	662-4040-2-51	20	32	28.4	14.2	32.4
DF36-25P-0.4SD(51)	662-4006-4-51	25	32	28.4	14.2	32.4
DF36-30P-0.4SD(51)	662-4006-4-51	30	32	28.4	14.2	32.4
DF36-40P-0.4SD(51)	662-4002-3-51	40	44	40.4	20.2	44.4
DF36-45P-0.4SD(51)	662-4009-2-51	45	44	40.4	20.2	44.4
DF36-50P-0.4SD(51)	662-4044-3-51	50	44	40.4	20.2	44.4

Note 1: Tape and reel packaging (5,000 pieces/reel).

### ■Extraction tool

For details about the extraction tool, please contact your Hirose sales representative.

# ■Usage Recommendations

1.Recommended temperature profile				
	Temperature (°C)			
	250 °C			
	200 - 20°C			
	150 - 150°C -			
	100 - <u>90 to 120sec</u>			
	50 [/			
	Room temperature			
	0 50 100 150 200 250 300			
	Time (sec.)			
	Solder composition: Paste, 96.5%Sn/3.0%Ag/0.5%Cu Note 1: Up to 2 cycles of Reflow soldering are possible under the same conditions, provided that there is a return to normal temperature between the first and second cycle. Note 2: The temperature profile indicates the board surface temperature at the point of contacts with the connector terminals.			
2.Recommended manual soldering	Manual soldering: 350°C for 3 seconds Do NOT use flux compound when manual soldering.			
3.Recommended screen thickness and open area ratio (Pattern area ratio)	Standard Thickness: 0.1 mm Open area ratios: Lead terminal: 90% Ground terminal: 100% Space-saving Thickness: 0.1 mm Open area ratios: Lead terminal: 90%			
	Ground terminal: 90%			
4.Board warpage	Maximum of 0.02 mm at the connector center, with both ends of the connector as reference points.			
5.Cleaning conditions	Refer to "Nylon Connector Use Handbook".			

# Precautions

